1. Install Slic3r (or KISslicer)  
   Standard gcode  
   220 x 220 mm  
   0.35mm  
   1.75 filament  
   Extrusion temperature 205C (PLA)  
   Bed Temp 60C (PLA)
2. Printrun (from reprap)
3. Printer (physical HW)  
   PSU – green to black (fan turns)  
   find serial. Connect at 250 k   
   Watch – T hot end, B bed  
     
   Bed size 220 x 220 x 200  
   Extrude at 205C  
   Bed 60C  
   Home all axes (bottom left)  
   Motors  
   Clean with hydrogen peroxide (10%) or neat chlorine.
4. Open slic3r

At the end of printing it should turn off the printer.